10 1419 - Exterior Building Letters

A. Application

- 1. For placing the name of the buildings on the Texas Tech University campus.
- 2. Located on the building in such a manner that the name is easily readable and is not obstructed by the building's architectural features, surrounding landscaping, or other obstructions.
- 3. Mounted on face brick unless otherwise approved by the TTU Project Manager.
- 4. Anchored to the building so that the anchor points are drilled into the existing face brick mortar joints whenever possible.

B. Letters

- 1. Shall be individual letters cast from 365 or 514 alloy aluminum ingots conforming to ASTM B26/B26M.
- 2. Letter style shall be "Futura" in all upper case.
- 3. Letter spacing shall be standard.
- 4. Finish shall be brushed satin finish on face with matte edges.
- 5. Mounting shall be flush mounted with threaded studs in adhesive.
- 6. Letter height shall be either 8 inches or 10 inches as approved by the TTU Project Manager.
- 7. Letters shall have smooth, flat faces, sharp corners, precisely formed lines and profiles.
- 8. Letters shall be free from pits, scale, sand holes and other defects.

C. Mounting Adhesive

1. As recommended by the Exterior Building Letter Manufacturer.

D. Submittal Requirements

- 1. Submit Sample Warranty for review and approval.
- 2. Submit all product data showing conformance with the requirements specified for Exterior Building Letters.
- 3. Submit shop drawings for letters, including fabrication and details.
- 4. Submit cleaning instructions.
- 5. Submit Mounting Adhesive.

E. Warranty

Submit Manufacturer's Lifetime Warranty protecting TTU from defective products.
Defective products include, but are not limited to, products which fade, chip, crack,
break, craze or otherwise fail during the life of the installation. Manufacturer agrees
to repair or replace any defective products at no cost to TTU for the full term of the
warranty.



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F. Additional Conditions

- 1. Exterior Building Letters Manufacturer shall furnish a full size paper mounting template with letter placement and location of mounting holes to facilitate the proper installation of the letters.
- 2. All exterior signage on buildings shall comply with TTU OP 61.22: Exterior Signs on Buildings and Facilities.
- 3. All exterior signage on buildings shall comply with TTU Rules and Regulations of the Board of Regents Chapter 13 and must have prior approval by TTU Board of Regents.

End of 10 1419 - Exterior Building Letters